



■ QC COLORTECH-E, a premium integral coloring product, is engineered to provide exceptional pigment dispersion for enhanced color and superior finishing.



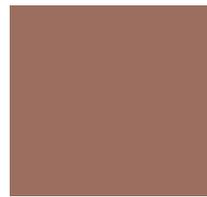
■ Available in 36 standard and an endless range of custom or matched colors, QC COLORTECH-E transfers vivid ideas into reality.



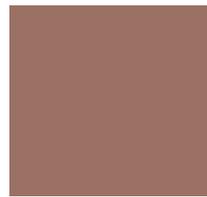
■ Ideal for horizontal and vertical applications, QC COLORTECH-E can be utilized in concrete flatwork featuring salt, rotary or broom finishes, as well as a multitude of architectural installations.

# STANDARD COLOR SELECTIONS

CUSTOM COLORS AVAILABLE UPON REQUEST



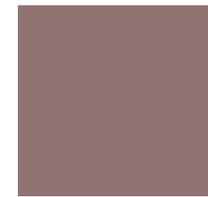
Crushed Clay



Canyon Pink



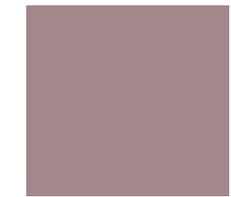
Cherry Wood



Light Plum



Faded Mauve



Purple Dawn



Ginger



Cinnamon Dust



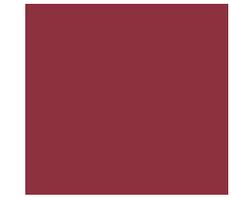
Rose Dust



Russet



Orange Coral



Cranberry



Sandstone Buff



Winter Wheat



Pebble Beige



Antique Beige



Pale Almond



Light Oak



Tuscany



Mocha Caramel



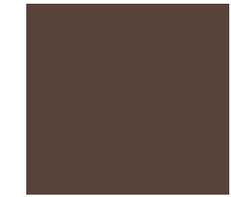
Saddle Brown



Buffalo Tan



Leather



Driftwood



Beach Stone



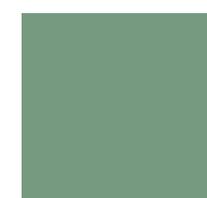
Bamboo



Muted Olive



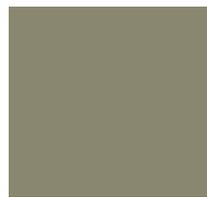
Sagebrush



Pale Green



Marina Green



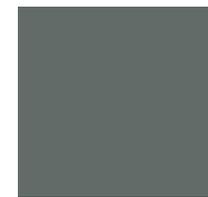
Caraway



Quail Gray



Satin Gray



Shark Gray



Ash Gray



Graphite

Colors Selections on this card provide a close approximation to the actual appearance of QC product in troweled concrete, made with a medium gray cement and cured with QC COLOR CURE. Concrete not finished in this manner will have less color brilliance. Concrete color may vary slightly depending on finishing techniques.

Please refer to price list for color groups and pricing. Custom colors and color matches are available: Please contact QC Customer Service for a price quote.

Colors shown on the QC COLORTECH-E color chart are also available in QC COLORTECH and QC COLOR HARDENER.



*Manufacturer of  
Premium Architectural  
Concrete Products*

# COLOR SELECTION GUIDE



**Base Sample**  
Uncolored Gray Concrete



## PRODUCT NOTES

- QC COLORTECH-E is a premium integral coloring product for horizontal and vertical applications. QC COLORTECH-E is engineered with a special blend of dispersants, conditioners and water-reducing agents to provide exceptional pigment dispersion for enhanced color and superior concrete finishing.
- Colors shown on this chart are approximate. Chip samples are made of Type I/II Portland gray cement and poured with a four-inch slump.
- Concrete should be batched, placed, finished and cured in accordance with instructions found in the QC COLORTECH-E Product Information Bulletin. Variables affecting color include but are not limited to mix design, finishing techniques and sealer use. Please see the Product Information Bulletin for more details.
- When used in vertical applications or when special finishes are applied, a sample with QC COLORTECH-E must be cast for color approval. Use the same materials and construction techniques planned for the actual installation. It is recommended that vertical applications be lightly sandblasted to remove form latents and give uniformity to the colored surface.
- Please refer to the QC COLORTECH-E Product Information Bulletin for complete data regarding product use, application and limitations.

## READY MIXED BATCHING PROCEDURES FOR QC COLORTECH-E

### Do:

- Maintain consistency in all raw materials, including cement, sand and aggregates. Any change can affect final color.
- Begin batching with a clean, wet drum.
- Be sure QC COLORTECH-E is packaged for specific mix design. Add approximately 40 gallons (151.4 liters) of water and 25% of total aggregate before adding product. Add one bag of product per cubic yard of concrete. Mix briefly then add cement, remaining water, sand and aggregates. Failure to do this may result in bag not fully disintegrating.
- Clean back fins with a minimum amount of water while paying careful attention to not substantially increase slump.
- Ensure slump remains consistent, not exceeding five inches (12.7 cm). Too much water can cause inconsistency of color and a "washed-out" appearance.

### Do Not:

- Do not batch less than three cubic yards (2.3M) of QC COLORTECH-E as it can affect the final color. This is true of small jobs, job site samples and/or "clean-up loads."
- Do not batch fractional yard increments (for example, 4.5 yards should be ordered and batched at 5 cubic yards).
- Do not use reactive or expansive aggregates with QC COLORTECH-E.
- Do not use calcium chloride when using QC COLORTECH-E. Non-chloride accelerators may be used - please consult with admixture manufacturer.
- Do not add water to partially discharged loads and do not allow slump to vary from batch to batch. Maintain a four- or five-inch slump (10.2 to 12.7 cm).
- Do not place concrete over mud, free-standing water, ice or frost.
- Use of fly ash is not recommended with integrally colored concrete.

\*PLEASE REFER TO THE CORRESPONDING PRODUCT INFORMATION BULLETIN FOR TECHNICAL AND APPLICATION DATA.

[www.qcconstructionproducts.com](http://www.qcconstructionproducts.com)

For complete information on all QC products — including product information catalogs, product brochures, color charts, technical specifications, sales aids and more — contact QC CONSTRUCTION PRODUCTS.

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